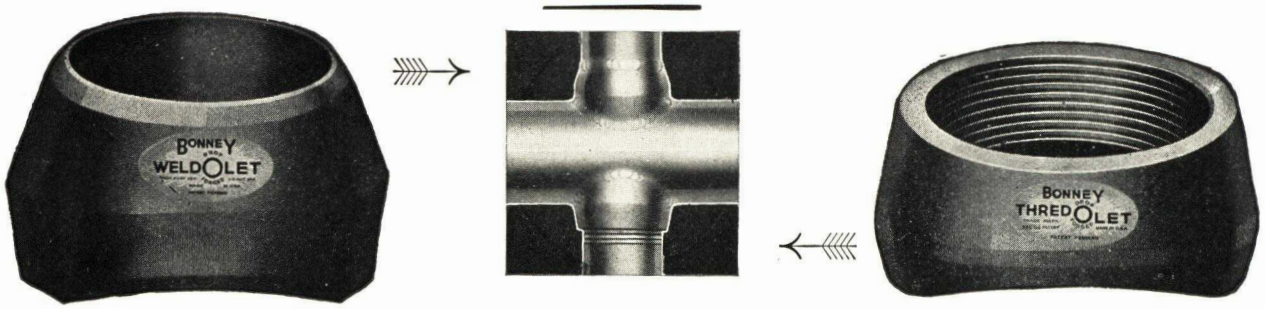
BONNEY FORGE AND TOOL WORKS

FORGED FITTINGS DIVISION

Manufacturers of Bonney Weldolets and Thredolets

MAIN OFFICE

ALLENTOWN, PA.



WELDOLETS · THREDOLETS

Weldolets and Thredolets are stock fittings for pipe welding.

By their use, lining up work is greatly simplified and no time is lost in laying out, trimming and fitting. They practically eliminate icicles.

Weldolets and Thredolets compensate for loss of strength in the main pipe caused by cutting the hole. Their funnel shaped outlets reduce friction and turbulence.

Except in the very large sizes, which are steel castings, Weldolets and Thredolets are forged from special analysis steel suitable for good welding.

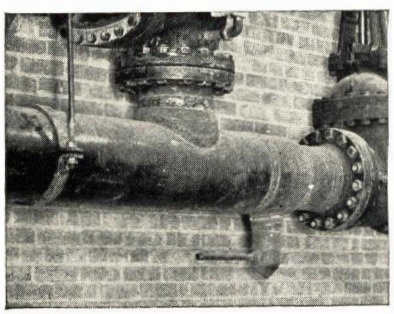
Special Sizes and Materials

Weldolets and Thredolets of materials other than steel and of special sizes are made to order. Write to BONNEY FORGE AND TOOL WORKS for complete information and literature on Weldolets and Thredolets.

STANDARD STOCK SIZES OF BONNEY REDUCING WELDOLETS AND THREDOLETS

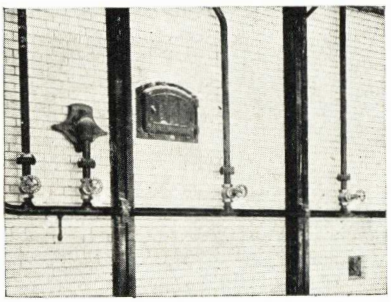
Pipe size, in.	Outlet sizes, in.													
	½	¾	1	1¼	1½	2	2½	3	3½	4	5	6	8	10
1	1x½	1x¾												
1¼	1¼x½	1¼x¾	1¼x1											
1½	1½x½	1½x¾	1½x1	1½x1¼										
2	2x½	2x¾	2x1	2x1¼	2x1½									
2½	2½x½	2½x¾	2½x1	2½x1¼	2½x1½	2½x2								
3	3x½	3x¾	3x1	3x1¼	3x1½	3x2	3x2½							
3½	3½x½	3½x¾	3½x1	3½x1¼	3½x1½	3½x2	3½x2½	3½x3						
4	4x½	4x¾	4x1	4x1¼	4x1½	4x2	4x2½	4x3	4x3½					
5	5x½	5x¾	5x1	5x1¼	5x1½	5x2	5x2½	5x3	5x3½	5x4				
6	6x½	6x¾	6x1	6x1¼	6x1½	6x2	6x2½	6x3	6x3½	6x4	6x5			
8	8x½	8x¾	8x1	8x1¼	8x1½	8x2	8x2½	8x3	8x3½	8x4	8x5	8x6		
10	10x½	10x¾	10x1	10x1¼	10x1½	10x2	10x2½	10x3	10x3½	10x4	10x5	10x6	10x8*	
12	12x½	12x¾	12x1	12x1¼	12x1½	12x2	12x2½	12x3	12x3½	12x4	12x5	12x6	12x8*	12x10*

*These sizes are made in Weldolets only.



Weldolets Installed by Electric Arc Welding

Construction of this type is extremely difficult when done by pipe-to-pipe intersection welding



Thredolets on Soot Blower Lines of the Penn Mutual Building, Philadelphia, Pa.

This type of fitting has a tapped outlet

FULL SIZE OUTLET AND PIPE SIZES, INCHES

Weldolets	Thredolets
1x1	¾x¾
1¼x1¼	1x1
1½x1½	1¼x1¼
2x2	1½x1½
2½x2½	2x2
3x3	2½x2½
3½x3½	3x3
4x4	3½x3½
5x5	4x4
6x6	5x5
8x8	6x6
10x10	
12x12	